

# Z-650-HN BLACK

- Product Z-650-HN is a glass fiber and mineral filled super tough PPS compound that provides excellent impact, thermal shock resistance and improved flow property.
- Color: Black

## Engineering Properties

Properties	Test Method	Unit	Typical value
General Information			GF/Filler Super tough, High flow
<b>Physical</b>			
Density	ISO 1183-1	g/cm <sup>3</sup>	1.71
Water absorption, 23°C/24hrs.	ISO 62	%	0.02
Mold shrinkage <sup>a</sup>	ISO 294-4	%	0.3/0.8
<b>Mechanical</b>			
Tensile strength	ISO 527-1,2	MPa	165
Tensile modulus	ISO 527-1,2	GPa	13.5
Tensile strain at break	ISO 527-1,2	%	1.8
Flexural strength	ISO 178	MPa	260
Flexural modulus	ISO 178	GPa	14.0
Flexural strain at break	ISO 178	%	2.1
Charpy impact strength, notched	ISO 179/1eA	kJ/m <sup>2</sup>	10
unnotched	ISO 179/1eU	kJ/m <sup>2</sup>	50
<b>Thermal</b>			
Heat deflection temperature, 1.80MPa	ISO 75-1,2	°C	265
Co-eff. of linear thermal expansion <sup>a</sup> , -50~50 °C	ISO 11359-2	x 10 <sup>-5</sup> /K	1.5/4.0
Co-eff. of linear thermal expansion <sup>a</sup> , 100~200 °C	ISO 11359-2	x 10 <sup>-5</sup> /K	1.0/10.0
<b>Electrical</b>			
Electric strength, t=1.0mm	IEC 60243-1	kV/mm	26
Relative permittivity, 1MHz	IEC 62631-2-1	-	5
Dielectric dissipation factor, 1MHz	IEC 62631-2-1	-	0.005
Comparative Tracking Index (CTI)	IEC 60112	V	175
Volume resistivity	IEC 62631-3-1	Ω·cm	10 <sup>16</sup>
<b>Molding Condition</b>			
Cylinder temperature	-	°C	290-320
Mold temperature	-	°C	130-150

a: Flow direction/Transverse direction